
8	-DN	14
9	-UP	15
10	-FORMAT	15
3.2	15
	16
4.1	16
4.2U	16
4.3	16
4.4TCP	16
4.5FTP	16
	17
5.1	17
5.2	17
5.3	18
	19
	19
1	CRC16-MODBUS	19
2	19

RS232 RS485

TCP

MODBUS AABB

@SETM

1.1

0x06				CRC
1	1	2	2	2

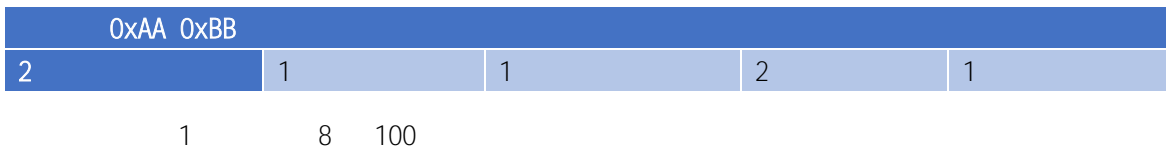
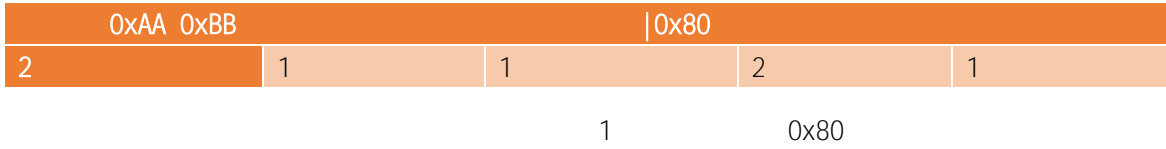
1 8 100

0x01 0x06 0x00 0x08 0x00 0x6464

0xAA 0xBB 0x01 0x08 *0x6E*

0xAA 0xBB 0x01 0x08 0x00 0x60 *0xCE*

2



0xAA 0xBB 0x01 0x88 0x00 0x64 *0x52*

0xAA 0xBB 0x01 0x08 0x00 0x64 *0xD2*

3

AABB

0xFF

8

0xAA 0xBB 0xFF 0x08 *0x6C*

0xAA 0xBB 0x01 0x08 0x00 0xC8 *0x36*

RS485

1.3

1

\$GETP[addr]	=	parAddr	\r\n





SL-651
SL-651 STR

[1] 0x01 1

[1]010000000055A000320056[2]006D240726130816ST 0000000055 H TT 2407261308 ZX1 1245.2 ZX2 -
39.65 ZX4 0.00 VT 11.49 [3]76A5

P

3 012452 1 1245.2

B << 0K\r\n
C >>
D <<
E
F

C

5.1

	#	
1		RS485
2		



